

CHAPTER 620 RIGID PAVEMENT

Topic 621 - Types of Rigid Pavements

Index 621.1 Jointed Plain Concrete Pavement (JPCP)

JPCP is the most common type of rigid pavement used by the Department. JPCP is engineered with longitudinal and transverse joints to control where cracking occurs in the slabs (see Figure 621.1). JPCPs do not contain steel reinforcement, other than tie bars and dowel bars (see Index 622.4 for tie bars and dowel bars). Additional guidance for JPCP can be found in the “Guide for Design and Construction of New Jointed Plain Concrete Pavements” on the Department Pavement website.

621.2 Continuously Reinforced Concrete Pavement (CRCP)

Although the Department has used CRCP on a limited basis in the past, CRCP is still a relatively new concept to California. For this reason, the Department has decided not to use CRCP for TIs less than 11.5 or in High Mountain and High Desert climate regions. Since CRCP uses reinforcing steel rather than weakened plane joints for crack control, saw cutting of transverse joints is not required for CRCP. Longitudinal joints are still used. Transverse random cracks are expected in the slab, usually at 3-foot to 5-foot intervals (see Figure 621.1). The continuous reinforcement in the pavement holds the cracks tightly together. CRCP typically costs more initially than JPCP due to the added cost of the reinforcement. However, CRCP is typically more cost-effective over the life of the pavement on high volume routes due to improved long-term performance and reduced maintenance. Because there are no sawn transverse joints, properly built CRCP should have better ride quality and less maintenance than JPCP. Additional CRCP guidance are under development and when completed will be posted in the “Continuously Reinforced Concrete Pavement Design Guide” on the Department Pavement website.

621.3 Precast Panel Concrete Pavement (PPCP)

PPCPs use panels that are precast off-site instead of cast-in-place. The precast panels can be linked together with dowel bars and tie bars or can be post-tensioned after placement. PPCP offers the advantages of:

- Improved concrete mixing and curing in a precast yard.
- Reduced pavement thicknesses, which is beneficial when there are profile grade restrictions such as vertical clearances.
- Shorter lane closure times, which is beneficial when there are short construction windows.

The primary disadvantage of PPCP is the high cost of precasting. PPCP also needs a smoothly leveled base underneath the precast panels during construction to even out the loads on the slab and avoid uneven deflection that could lead to faulting at the joints, slab settlement, and premature cracking. PPCP is currently used on an experimental basis in California, and must follow the procedures for experimental projects and special designs discussed in Topic 606.

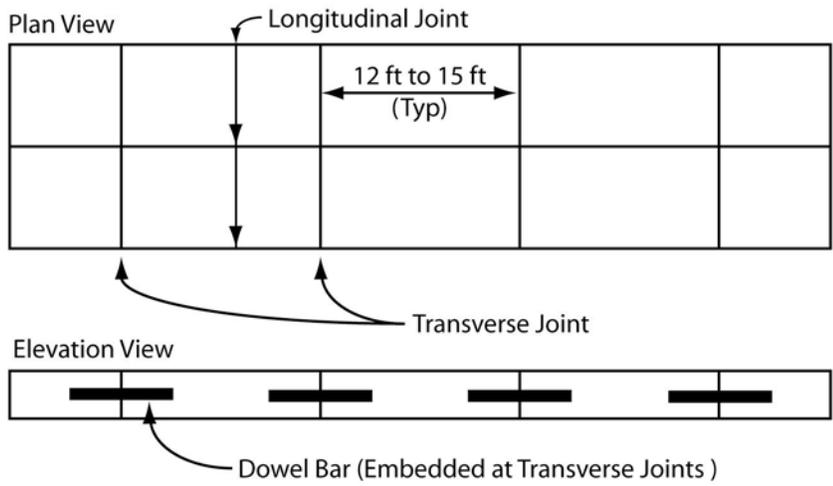
Topic 622 - Engineering Requirements

622.1 Engineering Properties

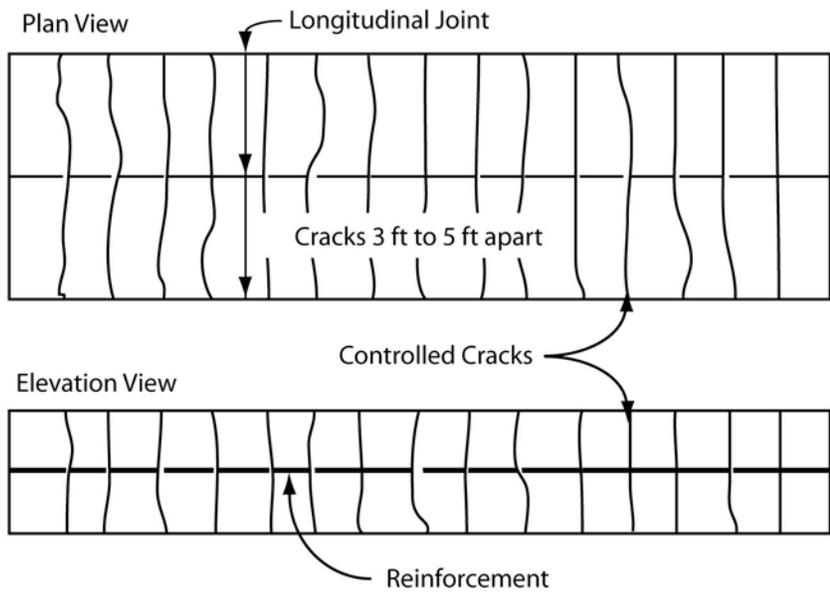
Table 622.1 shows the rigid pavement engineering properties that were used to develop the rigid pavement catalog in Index 623.1. The values are based on Department specifications and experience with materials used in California. The predominant type of concrete used in California for rigid pavement is Portland cement concrete. Other types of hydraulic cement concrete are sometimes used for special conditions such as rapid strength concrete.

Figure 621.1

Types of Rigid Pavement



Jointed Plain Concrete Pavement (JPCP)



Continuous Reinforced Concrete Pavement (CRCP)

- (1) *Smoothness.* The smoothness of a pavement impacts its ride quality, overall durability, and performance. Ride quality (measured by the smoothness of ride) is also the highest concern listed in public surveys on pavement condition. Smoothness specifications have been improved and incentive/disincentive specifications have been developed to assure that smoothness values are achieved in construction. Incentive/disincentive specifications can be used where the project meets the warrants for the smoothness specification. For up to date, additional information on smoothness and application of specifications see the smoothness page on the Department Pavement website.

622.2 Performance Factors

The performance factors used to engineer rigid pavements are shown in Table 622.2. The pavement structure in Index 623.1 is expected to meet or exceed all of the performance factors in Table 622.2. The performance factors in the table are end-of-design life criteria.

622.3 Pavement Joints

- (1) *Construction.* Construction joints (sometimes called contact or cold joint) are joints between slabs that result when concrete is placed at different times. Construction joints can be transverse or longitudinal and are constructed in all types of rigid pavements. Tie bars are typically used at construction joints to connect the adjoining slabs together so that the construction joint will be tightly closed.
- (2) *Contraction.* Longitudinal and transverse contraction joints (also known as weakened plane joints) are sawed into new pavement to control the location and geometry of shrinkage, curling, and thermal cracking.
- (3) *Isolation.* Isolation joints are used to separate dissimilar pavements/structures in order to lessen compressive stresses that could cause excessive cracking. Examples of dissimilar pavements/structures include different joint patterns, different types of rigid pavement (e.g., CRCP/JPCP), structure approach slabs, building foundations, drainage inlets, and

manholes. Isolation joints are filled with a joint filler material to keep cracks from propagating through the joint and to prevent water/dirt infiltration.

- (4) *Expansion.* Expansion joints (known previously as pressure relief joints) are similar in purpose to isolation joints except they are used where there is a need to allow for a large expansion, greater than ½ inch, between slabs or pavements. Expansion joints are typically used where CRCP abuts up to bridges, structure approach slabs or other types of rigid pavements. Expansion joints are also used with PPCP. Expansion joints are typically not used with JPCP.

Additional information on rigid pavement joints and when, where, and how to place them can be found in the Standard Plans, Standard Specifications/Special Provisions, Pavement Interactive Guide, and the Department Pavement website.

622.4 Dowel Bars and Tie Bars

Dowel bars are smooth round bars that act as load transfer devices across pavement joints. Dowel bars are typically placed across transverse joints of jointed plain and precast panel concrete pavement. In limited situations, dowel bars are placed across longitudinal joints. See Standard Plans for further details. Tie bars are deformed bars (i.e., rebar) or connectors that are used to hold the faces of abutting rigid slabs in contact. Tie bars are typically placed across longitudinal joints. Further details regarding dowel bars and tie bars can be found in the Standard Plans and Pavement Technical Guidance on the Department Pavement website.

New or reconstructed rigid pavements and lane replacements shall be doweled except as noted below:

- Rigid shoulders placed or reconstructed next to a nondoweled rigid lane may be nondoweled.
- Rigid shoulders placed or reconstructed next to a widened slab may be nondoweled and untied (see Standard Plan P-2).

Table 622.1
Rigid Pavement Engineering Properties

Property	Values
Transverse joint spacing	13.5 ft average
Initial IRI immediately after construction	63 in/mile max
Reliability	90%
Unit weight	150 lb/ft ³
Poisson's ratio	0.20
Coefficient of thermal expansion	6.0 x 10 ⁻⁶ / °F
Thermal conductivity	1.25 $\frac{\text{Btu}}{\text{hr} \cdot \text{ft} \cdot \text{°F}}$
Heat capacity	0.28 $\frac{\text{Btu}}{\text{lbm} \cdot \text{°F}}$
Permanent curl/warp effective temperature difference	Top of slab is 10 °F cooler than bottom of slab
Surface layer/base interface	Unbonded
Surface shortwave absorptivity	0.85
Cement type	Type II Portland Cement
Cement material content (cement + flyash)	24 lb/ft ³
Water: cementitious material ratio	0.42
PCC zero-stress temperature	100.9 °F
Ultimate shrinkage at 40% relative humidity	537 microstrain
Reversible shrinkage (% of ultimate shrinkage)	50%
Time to develop ultimate shrinkage	35 days
Modulus of rupture or flexural strength (28 days)	625 psi
Dowel bar diameter	1.5 in (1.25 in for rigid pavement thickness < 0.70 ft)

Table 622.2
Rigid Pavement Performance Factors

Factor	Value
General	
Design Life	Determined per Topic 612
Terminal IRI ⁽¹⁾ at end of design life	160 in/mile max
JPCP only	
Transverse cracking at end of design life	10% of slabs max
Longitudinal cracking at end of design life	10% of slabs max
Corner cracking at end of design life	10% of slabs max
Average joint faulting at end of design life	0.10 inch max
CRCP only	
Punchouts at end of design life	10 per mile max

NOTE:

- (1) The International Roughness Index (IRI) is a nationally recognized method for measuring the smoothness of pavements.
- Rigid pavement should not be tied to adjacent rigid pavement when the spacing of transverse joints of adjacent slabs is not the same.
 - No more than 50 feet width of rigid pavement should be tied together to preclude random longitudinal cracks from occurring due to the pavement acting as one large rigid slab. In order to maintain some load transfer across the longitudinal joint, Standard Plan P18 includes details for placing dowel bars in the longitudinal joint for this situation.

For individual slab replacements, the placement of dowel bars is determined on a project-by-project basis based on proposed design life, construction work windows, existence of dowel bars in adjacent slabs, condition of adjacent slabs, and other pertinent factors. For further information on slab replacements, see Standard Plan P8, the “Slab Replacement Guide” and supplementary “Design Tools for Slab and Lane Replacements” on the Department Pavement website.

622.5 Joint Seals

- (1) *General.* Joint and crack seals are used to protect wide joints (joints 3/8 inch or wider) from infiltration of surface moisture and intrusion of incompressible materials. Infiltration of surface moisture and intrusion of incompressible materials into joints is minimized when a narrow joint is used.
- (2) *New Construction, Widening, and Reconstruction.* Joints are not sealed for new construction, widening, or for reconstruction except for the following conditions:
 - isolation joints,
 - expansion joints,
 - longitudinal construction joints in all desert and mountain climate regions, and
 - transverse joints in JPCP in all desert and mountain climate regions.
- (3) *Preservation and Rehabilitation.* To be effective, existing joint seals should be replaced every 10 to 15 years depending on the type used. As part of preservation or rehabilitation strategies, existing joint seals should be replaced when the pavement is ground, replaced or dowel bar retrofitted. Previously unsealed joints should be reviewed to determine if joint sealing is warranted in accordance with the criteria in the Maintenance Technical Advisory Guide. The condition of the existing joints and joint seals should be reviewed with the District Maintenance Engineer to determine if joint seal replacement is warranted.
- (4) *Selection of Joint Seal Material.* Various products are available for sealing joints with each one differing in cost and service life.

The type of joint sealant is selected based on the following criteria:

- Project environment.

In mountain and high desert climate regions where chains are used during winter storms, joint sealants that use backer rods are not recommended. Severe climate conditions (such as in the mountains or deserts) will require more durable sealants and/or more frequent replacement.

- Type of roadway.

Interstate or State highway, and corresponding traffic characteristics including traffic volumes and percentage of truck traffic.

- Condition of existing reservoir.

If the sides of in-place joint faces are variable in condition, do not use preformed compression seal.

- Expected performance.

If suitable for intended use and site conditions, the sealant with the longest service life is preferred.

The joint sealant selected should match the type of existing joint sealant being left in place.

- Cost effectiveness.

Life cycle cost analysis (LCCA) is used to select the appropriate sealant type.

Joint sealants should not last longer than the pavement being sealed.

For additional information on various joint seal products and selection guidance, consult the Maintenance Technical Advisory Guide on the Department Pavement website.

622.6 Bond Breaker

When placing rigid pavement over a lean concrete base, it is important to avoid bonding between the two layers. Bonding can cause cracks and joints in the lean concrete base to reflect through the rigid pavement, which will lead to premature cracking. Several methods are available for preventing

bonding including a liberal application of wax curing compound, or slurry seals. Application rates may be found in the Standard Specifications. For specific recommendations on how to prevent bonding between rigid pavement and lean concrete base, consult the District Materials Engineer.

622.7 Texturing

Longitudinal tining is the typical texturing for new pavements. Grooving is typically done to rehabilitate existing pavement texture or to improve surface friction. Grinding is typically done to restore a smooth riding surface on existing pavements or for individual slab replacements. Grooving or grinding are options on new pavement in lieu of longitudinal tining where there is a desire to minimize noise levels on rigid pavement.

622.8 Transitions and Anchors

Transitions and anchors are used at transverse joints to minimize deterioration or faulting of the joint where rigid pavement abuts to flexible pavement, a different rigid pavement type, or in some cases, a bridge. For JPCP, a pavement end anchor or transition should be used at transitions to flexible pavement. **For CRCP, a terminal anchor or terminal joint shall be used at all transitions to or from structure approach slabs, JPCP, PPCP, or flexible pavement.** Standard Plans include a variety of details for these transitions.

Topic 623 - Engineering Procedure for New and Reconstruction Projects

623.1 Catalog

Tables 623.1B through M contain the minimum thickness for rigid pavement surface layers, base, and subbase for all types of projects. All JPCP structures shown are doweled. The tables are categorized by subgrade soil type and climate regions. Figure 623.1 is used to determine which table to use to select the pavement structure.

The steps for selecting the appropriate rigid pavement structure are as follows:

- (1) *Determine the Soil Type for the Existing Subgrade.* Soil types for existing subgrade are

categorized into Types I, II, and III as shown in Table 623.1A. Soils are classified by the Unified Soil Classification System (USCS). If a soil can be classified in more than one type in Table 623.1A, then the engineer should choose the more conservative design based on the less stable soil. Subgrade is discussed in Topic 614.

- (2) *Determine Climate Region.* Find the location of the project on the Pavement Climate Map. The Pavement Climate Map is discussed in Topic 615.
- (3) *Select the Appropriate Table (Tables 623.1B through M).* Select the table that applies to the project based on subgrade, soil type, and climate region. Use Figure 623.1 to determine which table applies to the project.
- (4) *Determine Whether Pavement Has Lateral Support Along Both Longitudinal Joints.* The pavement is considered laterally supported if it is tied to an adjacent lane, has tied rigid shoulders, or has a widened slab. If lateral support is provided along only one longitudinal joint, then the pavement is considered to have no lateral support. As shown in Tables 623.1B through M, pavement thicknesses are reduced slightly for slabs engineered with lateral support along both longitudinal joints.
- (5) *Select Pavement Structure.* Using the Traffic Index provided or calculated from the traffic projections, select the desired pavement structure from the list of alternatives provided.

Note that although the pavement structures listed for each Traffic Index are considered to be acceptable for the climate, soil conditions, and design life desired, they should not be considered as equal designs. Some designs will perform better than others, have lower maintenance/repair costs, and/or lower construction life-cycle costs. Sound engineering judgment should be used in selecting the option that is most effective for the location. For these reasons, the rigid pavement structures in these tables cannot be used as substitutes for the pavement structures recommended in approved Materials Reports or shown in approved contract plans.

Table 623.1A**Relationship Between Subgrade Type⁽¹⁾**

Subgrade Type ⁽²⁾	California R-value (R)	Unified Soil Classification System (USCS)
I	$R > 40$	SC, SP, SM, SW, GC, GP, GM, GW
II	$10 \leq R \leq 40$	CH (PI ≤ 12), CL, MH, ML
III	$R < 10$	CH (PI > 12)

NOTES:

- (1) See Topic 614 for further discussion on subgrade and USCS.
- (2) Choose more conservative soil type (i.e., use soil with a lower R-value or USCS) if native soil can be classified by more than one type.

Legend

PI = Plasticity Index

623.2 Mechanistic-Empirical Method

For information on Mechanistic-Empirical Design application and requirements, see Index 606.3.

Figure 623.1
Rigid Pavement Catalog Decision Tree

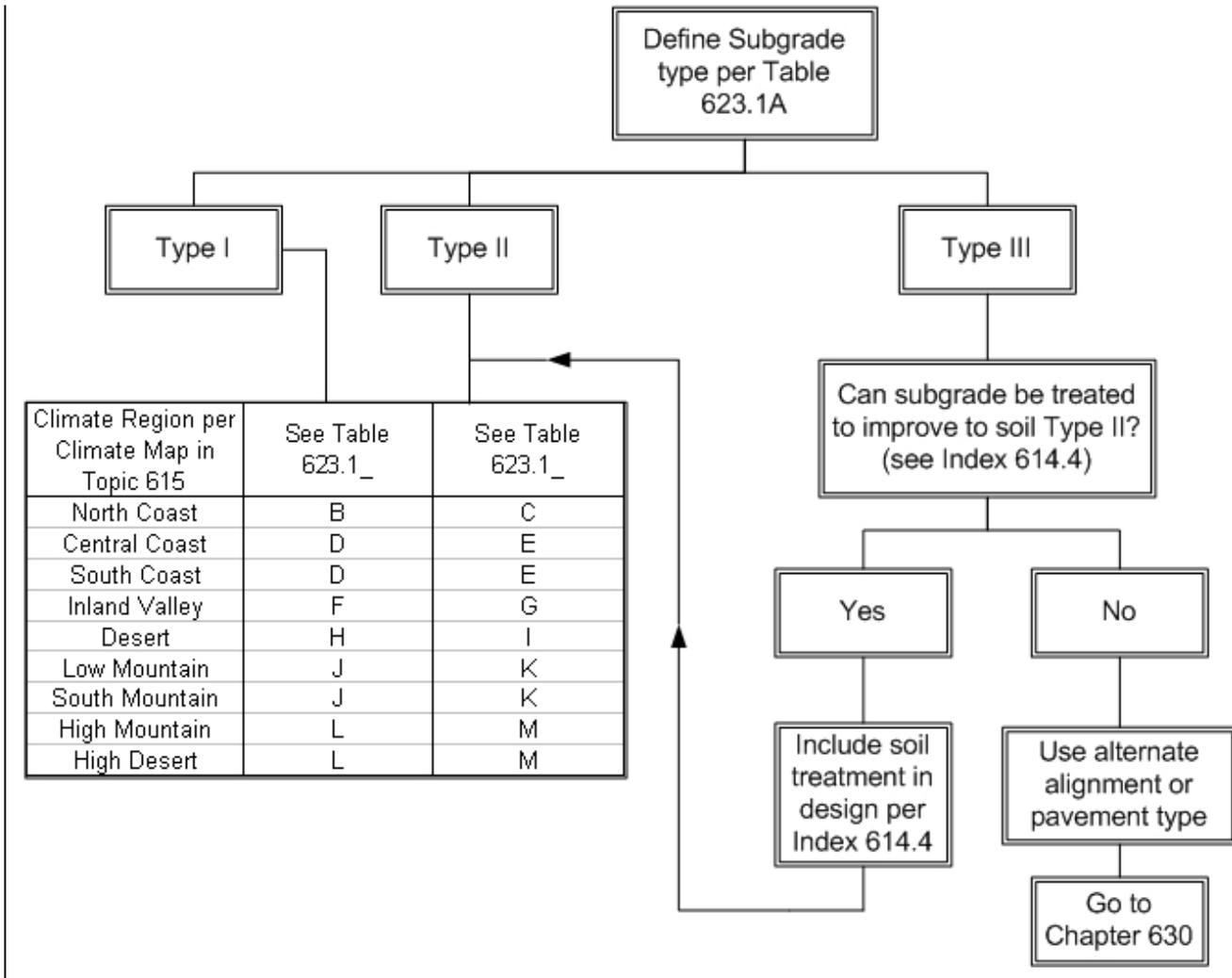


Table 623.1B
Rigid Pavement Catalog (North Coast, Type I Subgrade Soil)^{(1), (2), (3), (4),(5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP
	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB	0.35 LCB	0.25HMA-A	0.60 AB	0.35 ATPB
10.5 to 11	0.70 JPCP	0.70 JPCP	0.70 JPCP		0.75 JPCP	0.75 JPCP	0.75 JPCP	
	0.35 LCB	0.25 HMA-A	0.70 AB		0.35 LCB	0.25 HMA-A	0.70 AB	
11.5 to 12	0.75 JPCP	0.75 JPCP	0.75 CRCP		0.80 JPCP	0.80 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.35 HMA-A		0.35 LCB	0.25HMA-A	0.40 HMA-A	
12.5 to 13	0.80 JPCP	0.80 JPCP	0.75 CRCP		0.85 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.50 LCB	0.50 HMA-A	0.50 HMA-A	
13.5 to 14	0.80 JPCP	0.80 JPCP	0.75 CRCP		0.90 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
14.5 to 15	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.95 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
15.5 to 16	0.90 JPCP	0.90 JPCP	0.85 CRCP		1.00 JPCP	1.00 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
16.5 to 17	0.95 JPCP	0.95 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
> 17	1.00 JPCP	1.00 JPCP	0.90 CRCP		1.10 JPCP	1.10 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35LCB	0.25 HMA-A	0.25 HMA-A	
< 9	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement
 CRCP = Continuously Reinforced Concrete Pavement
 LCB = Lean Concrete Base
 HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base
 AB = Class 2 Aggregate Base
 TI = Traffic Index

Table 623.1C
Rigid Pavement Catalog (North Coast, Type II Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
≤ 9	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
10.5 to 11	0.70 JPCP	0.70 JPCP	0.70 JPCP		0.75 JPCP	0.75 JPCP	0.75 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.75 JPCP	0.75 JPCP	0.75 CRCP		0.80 JPCP	0.80 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.60 AS	0.60 AS	0.60 AS		0.60 AS	0.60 AS	0.60 AS	
12.5 to 13	0.80 JPCP	0.80 JPCP	0.75 CRCP		0.85 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
13.5 to 14	0.80 JPCP	0.80 JPCP	0.75 CRCP		0.90 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
14.5 to 15	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.95 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
15.5 to 16	0.90 JPCP	0.90 JPCP	0.85 CRCP		1.00 JPCP	1.00 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
16.5 to 17	0.95 JPCP	0.95 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
> 17	1.00 JPCP	1.00 JPCP	0.90 CRCP		1.10 JPCP	1.10 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

CRCP = Continuously Reinforced Concrete Pavement

LCB = Lean Concrete Base

HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base

AB = Class 2 Aggregate Base

AS = Class 2 Aggregate Subbase

TI = Traffic Index

Table 623.1D
Rigid Pavement Catalog
(South Coast/Central Coast, Type I Subgrade Soil) (1), (2), (3), (4), (5)

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.35 AB	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.35 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.80 JPCP
	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB
10.5 to 11	0.75 JPCP	0.75 JPCP	0.80 JPCP		0.80 JPCP	0.80 JPCP	0.85 JPCP	
	0.35 LCB	0.25 HMA-A	0.70 AB		0.35 LCB	0.25 HMA-A	0.70 AB	
11.5 to 12	0.80 JPCP	0.80 JPCP	0.80 CRCP		0.85 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
12.5 to 13	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.90 JPCP	0.90 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
13.5 to 14	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.95 JPCP	0.95 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
14.5 to 15	0.90 JPCP	0.90 JPCP	0.85 CRCP		1.00 JPCP	1.00 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
15.5 to 16	0.95 JPCP	0.90 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
16.5 to 17	1.00 JPCP	0.95 JPCP	0.90 CRCP		1.10 JPCP	1.10 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
> 17	1.05 JPCP	1.05 JPCP	0.95 CRCP		1.15 JPCP	1.15 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	

NOTES:

- Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement
 CRCP = Continuously Reinforced Concrete Pavement
 LCB = Lean Concrete Base
 HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base
 AB = Class 2 Aggregate Base
 TI = Traffic Index

Table 623.1E
Rigid Pavement Catalog
(South Coast/Central Coast, Type II Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.80 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
10.5 to 11	0.75 JPCP	0.75 JPCP	0.80 JPCP		0.80 JPCP	0.80 JPCP	0.85 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.80 JPCP	0.80 JPCP	0.80 CRCP		0.85 JPCP	0.85 JPCP	0.80 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.60 AS	0.60 AS	0.60 AS		0.60 AS	0.60 AS	0.60 AS	
12.5 to 13	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.90 JPCP	0.90 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
13.5 to 14	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.95 JPCP	0.95 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
14.5 to 15	0.90 JPCP	0.90 JPCP	0.85 CRCP		1.00 JPCP	1.00 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
15.5 to 16	0.95 JPCP	0.90 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
16.5 to 17	1.00 JPCP	0.95 JPCP	0.90 CRCP		1.10 JPCP	1.10 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
> 17	1.05 JPCP	1.05 JPCP	0.95 CRCP		1.15 JPCP	1.15 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP =	Jointed Plain Concrete Pavement	ATPB =	Asphalt Treated Permeable Base
CRCP =	Continuously Reinforced Concrete Pavement	AB =	Class 2 Aggregate Base
LCB =	Lean Concrete Base	AS =	Class 2 Aggregate Subbase
HMA-A =	Hot Mix Asphalt (Type A)	TI =	Traffic Index

Table 623.1F
Rigid Pavement Catalog (Inland Valley, Type I Subgrade Soil) (1), (2), (3), (4), (5)

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP 0.35 LCB	0.70 JPCP 0.25 HMA-A	0.75 JPCP 0.50 AB	0.70 JPCP 0.35 ATPB 0.35 AB	0.75 JPCP 0.35 LCB	0.75 JPCP 0.25 HMA-A	0.80 JPCP 0.50 AB	0.75 JPCP 0.35 ATPB 0.35 AB
9.5 to 10	0.70 JPCP 0.35 LCB	0.70 JPCP 0.25 HMA-A	0.80 JPCP 0.60 AB	0.75 JPCP 0.35 ATPB 0.40 AB	0.80 JPCP 0.35 LCB	0.85 JPCP 0.25 HMA-A	0.90 JPCP 0.60 AB	0.85 JPCP 0.35 ATPB 0.40 AB
10.5 to 11	0.75 JPCP 0.35 LCB	0.75 JPCP 0.25 HMA-A	0.85 JPCP 0.70 AB		0.85 JPCP 0.35 LCB	0.90 JPCP 0.25 HMA-A	0.95 JPCP 0.70 AB	
11.5 to 12	0.85 JPCP 0.35 LCB	0.85 JPCP 0.25 HMA-A	0.80 CRCP 0.25 HMA-A		0.95 JPCP 0.35 LCB	0.95 JPCP 0.25 HMA-A	0.85 CRCP 0.25 HMA-A	
12.5 to 13	0.85 JPCP 0.35 LCB	0.90 JPCP 0.25 HMA-A	0.80 CRCP 0.25 HMA-A		1.00 JPCP 0.35 LCB	1.00 JPCP 0.25 HMA-A	0.90 CRCP 0.25 HMA-A	
13.5 to 14	0.95 JPCP 0.35 LCB	0.95 JPCP 0.25 HMA-A	0.85 CRCP 0.25 HMA-A		1.05 JPCP 0.35 LCB	1.05 JPCP 0.25 HMA-A	0.95 CRCP 0.25 HMA-A	
14.5 to 15	1.00 JPCP 0.35 LCB	1.00 JPCP 0.25 HMA-A	0.90 CRCP 0.25 HMA-A		1.15 JPCP 0.35 LCB	1.15 JPCP 0.25 HMA-A	1.00 CRCP 0.25 HMA-A	
15.5 to 16	1.05 JPCP 0.35 LCB	1.05 JPCP 0.25 HMA-A	0.95 CRCP 0.25 HMA-A		1.20 JPCP 0.35 LCB	1.20 JPCP 0.25 HMA-A	1.05 CRCP 0.25 HMA-A	
16.5 to 17	1.10 JPCP 0.35 LCB	1.10 JPCP 0.25 HMA-A	0.95 CRCP 0.25 HMA-A		1.25 JPCP 0.35 LCB	1.25 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	
> 17	1.15 JPCP 0.35 LCB	1.15 JPCP 0.25 HMA-A	1.00 CRCP 0.25 HMA-A		1.30 JPCP 0.35 LCB	1.30 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

CRCP = Continuously Reinforced Concrete Pavement

LCB = Lean Concrete Base

HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base

AB = Class 2 Aggregate Base

TI = Traffic Index

Table 623.1G
Rigid Pavement Catalog (Inland Valley, Type II Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.80 JPCP	0.75 JPCP	0.80 JPCP	0.85 JPCP	0.90 JPCP	0.85 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
10.5 to 11	0.75 JPCP	0.75 JPCP	0.85 JPCP		0.85 JPCP	0.90 JPCP	0.95 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.95 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.60 AS	0.60 AS	0.60 AS		0.60 AS	0.60 AS	0.60 AS	
12.5 to 13	0.85 JPCP	0.90 JPCP	0.80 CRCP		1.00 JPCP	1.00 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
13.5 to 14	0.95 JPCP	0.95 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
14.5 to 15	1.00 JPCP	1.00 JPCP	0.90 CRCP		1.15 JPCP	1.15 JPCP	1.00 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
15.5 to 16	1.05 JPCP	1.05 JPCP	0.95 CRCP		1.20 JPCP	1.20 JPCP	1.05 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
16.5 to 17	1.10 JPCP	1.10 JPCP	0.95 CRCP		1.25 JPCP	1.25 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
> 17	1.15 JPCP	1.15 JPCP	1.00 CRCP		1.30 JPCP	1.30 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

- | | | | |
|---------|---|--------|--------------------------------|
| JPCP = | Jointed Plain Concrete Pavement | ATPB = | Asphalt Treated Permeable Base |
| CRCP = | Continuously Reinforced Concrete Pavement | AB = | Class 2 Aggregate Base |
| LCB = | Lean Concrete Base | AS = | Class 2 Aggregate Subbase |
| HMA-A = | Hot Mix Asphalt (Type A) | TI = | Traffic Index |

Table 623.1H
Rigid Pavement Catalog (Desert, Type I Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP 0.35 LCB	0.70 JPCP 0.25 HMA-A	0.75 JPCP 0.50 AB	0.70 JPCP 0.35 ATPB 0.40 AB	0.75 JPCP 0.35 LCB	0.75 JPCP 0.25 HMA-A	0.80 JPCP 0.50 AB	0.75 JPCP 0.35 ATPB 0.40 AB
9.5 to 10	0.75 JPCP 0.35 LCB	0.75 JPCP 0.25 HMA-A	0.80 JPCP 0.60 AB	0.80 JPCP 0.35 ATPB 0.40 AB	0.80 JPCP 0.35 LCB	0.85 JPCP 0.25 HMA-A	0.90 JPCP 0.60 AB	0.85 JPCP 0.35 ATPB 0.40 AB
10.5 to 11	0.80 JPCP 0.35 LCB	0.80 JPCP 0.25 HMA-A	0.85 JPCP 0.70 AB		0.85 JPCP 0.35 LCB	0.90 JPCP 0.25 HMA-A	0.95 JPCP 0.70 AB	
11.5 to 12	0.85 JPCP 0.35 LCB	0.85 JPCP 0.25 HMA-A	0.80 CRCP 0.25 HMA-A		0.90 JPCP 0.35 LCB	0.95 JPCP 0.25 HMA-A	0.85 CRCP 0.25 HMA-A	
12.5 to 13	0.95 JPCP 0.35 LCB	0.95 JPCP 0.25 HMA-A	0.85 CRCP 0.25 HMA-A		1.05 JPCP 0.35 LCB	1.05 JPCP 0.25 HMA-A	0.95 CRCP 0.25 HMA-A	
13.5 to 14	1.00 JPCP 0.35 LCB	1.00 JPCP 0.25 HMA-A	0.90 CRCP 0.25 HMA-A		1.15 JPCP 0.35 LCB	1.15 JPCP 0.25 HMA-A	1.05 CRCP 0.25 HMA-A	
14.5 to 15	1.05 JPCP 0.35 LCB	1.05 JPCP 0.25 HMA-A	0.95 CRCP 0.25 HMA-A		1.20 JPCP 0.35 LCB	1.20 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	
15.5 to 16	1.10 JPCP 0.35 LCB	1.10 JPCP 0.25 HMA-A	1.00 CRCP 0.25 HMA-A		1.25 JPCP 0.35 LCB	1.25 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	
16.5 to 17	1.15 JPCP 0.35 LCB	1.15 JPCP 0.25 HMA-A	1.05 CRCP 0.25 HMA-A		1.30 JPCP 0.35 LCB	1.30 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	
> 17	1.20 JPCP 0.35 LCB	1.20 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A		1.30 JPCP 0.35 LCB	1.30 JPCP 0.25 HMA-A	1.10 CRCP 0.25 HMA-A	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

CRCP = Continuously Reinforced Concrete Pavement

LCB = Lean Concrete Base

HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base

AB = Class 2 Aggregate Base

TI = Traffic Index

Table 623.11
Rigid Pavement Catalog (Desert, Type II Subgrade Soil) (1), (2), (3), (4), (5)

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.60 AS	0.60 AS		0.80 AB
9.5 to 10	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.80 JPCP	0.80 JPCP	0.85 JPCP	0.90 JPCP	0.85 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.60 AS	0.60 AS		0.80 AB
10.5 to 11	0.80 JPCP	0.80 JPCP	0.85 JPCP		0.85 JPCP	0.90 JPCP	0.95 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.85 JPCP	0.85 JPCP	0.80 CRCP		0.90 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.60 AS	0.60 AS	0.60 AS		0.60 AS	0.60 AS	0.60 AS	
12.5 to 13	0.95 JPCP	0.95 JPCP	0.85 CRCP		1.05 JPCP	1.05 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
13.5 to 14	1.00 JPCP	1.00 JPCP	0.90 CRCP		1.15 JPCP	1.15 JPCP	1.05 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
14.5 to 15	1.05 JPCP	1.05 JPCP	0.95 CRCP		1.20 JPCP	1.20 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
15.5 to 16	1.10 JPCP	1.10 JPCP	1.00 CRCP		1.25 JPCP	1.25 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
16.5 to 17	1.15 JPCP	1.15 JPCP	1.05 CRCP		1.30 JPCP	1.30 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
> 17	1.20 JPCP	1.20 JPCP	1.10 CRCP		1.30 JPCP	1.30 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	

NOTES:

- (1) Thicknesses shown are for doweled JPCP only. Not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

CRCP = Continuously Reinforced Concrete Pavement

LCB = Lean Concrete Base

HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base

AB = Class 2 Aggregate Base

AS = Class 2 Aggregate Subbase

TI = Traffic Index

Table 623.1J
Rigid Pavement Catalog
(Low Mountain/South Mountain, Type I Subgrade Soil) (1), (2), (3), (4), (5)

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.40 AB	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.40 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.80 JPCP	0.85 JPCP	0.80 JPCP
	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB
10.5 to 11	0.75 JPCP	0.75 JPCP	0.80 JPCP		0.85 JPCP	0.85 JPCP	0.90 JPCP	
	0.35 LCB	0.25 HMA-A	0.70 AB		0.35 LCB	0.25 HMA-A	0.70 AB	
11.5 to 12	0.80 JPCP	0.85 JPCP	0.80 CRCP		0.90 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
12.5 to 13	0.90 JPCP	0.95 JPCP	0.85 CRCP		1.00 JPCP	1.05 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
13.5 to 14	0.95 JPCP	1.00 JPCP	0.85 CRCP		1.05 JPCP	1.10 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
14.5 to 15	1.00 JPCP	1.05 JPCP	0.90 CRCP		1.15 JPCP	1.20 JPCP	1.05 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
15.5 to 16	1.05 JPCP	1.10 JPCP	0.95 CRCP		1.20 JPCP	1.25 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
16.5 to 17	1.10 JPCP	1.15 JPCP	1.00 CRCP		1.25 JPCP	1.30 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
> 17	1.15 JPCP	1.20 JPCP	1.00 CRCP		1.30 JPCP	1.35 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement
 CRCP = Continuously Reinforced Concrete Pavement
 LCB = Lean Concrete Base
 HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base
 AB = Class 2 Aggregate Base
 TI = Traffic Index

Table 623.1K
Rigid Pavement Catalog
(Low Mountain/South Mountain, Type II Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP	0.75 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
9.5 to 10	0.70 JPCP	0.70 JPCP	0.75 JPCP	0.75 JPCP	0.80 JPCP	0.80 JPCP	0.85 JPCP	0.80 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
10.5 to 11	0.75 JPCP	0.75 JPCP	0.80 JPCP		0.85 JPCP	0.85 JPCP	0.90 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.80 JPCP	0.85 JPCP	0.80 CRCP		0.90 JPCP	0.95 JPCP	0.85 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.60 AS	0.60 AS	0.60 AS		0.60 AS	0.60 AS	0.60 AS	
12.5 to 13	0.90 JPCP	0.95 JPCP	0.85 CRCP		1.00 JPCP	1.05 JPCP	0.90 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
13.5 to 14	0.95 JPCP	1.00 JPCP	0.85 CRCP		1.05 JPCP	1.10 JPCP	0.95 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
14.5 to 15	1.00 JPCP	1.05 JPCP	0.90 CRCP		1.15 JPCP	1.20 JPCP	1.05 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
15.5 to 16	1.05 JPCP	1.10 JPCP	0.95 CRCP		1.20 JPCP	1.25 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
16.5 to 17	1.10 JPCP	1.15 JPCP	1.00 CRCP		1.25 JPCP	1.30 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	
> 17	1.15 JPCP	1.20 JPCP	1.00 CRCP		1.30 JPCP	1.35 JPCP	1.10 CRCP	
	0.35 LCB	0.25 HMA-A	0.25 HMA-A		0.35 LCB	0.25 HMA-A	0.25 HMA-A	
	0.70 AS	0.70 AS	0.70 AS		0.70 AS	0.70 AS	0.70 AS	

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.03 ft sacrificial wearing course for future grinding of JPCP/CRCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement
 CRCP = Continuously Reinforced Concrete Pavement
 LCB = Lean Concrete Base
 HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base
 AB = Class 2 Aggregate Base
 AS = Class 2 Aggregate Subbase
 TI = Traffic Index

Table 623.1L
Rigid Pavement Catalog
(High Mountain/High Desert, Type I Subgrade Soil) (1), (2), (3), (4), (5)

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.80 JPCP	0.85 JPCP	0.85 JPCP	0.80 JPCP	0.85 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP
	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.40 AB	0.35 LCB	0.25 HMA-A	0.50 AB	0.35 ATPB 0.40 AB
9.5 to 10	0.85 JPCP	0.85 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP	0.95 JPCP	0.90 JPCP
	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB	0.35 LCB	0.25 HMA-A	0.60 AB	0.35 ATPB 0.40 AB
10.5 to 11	0.90 JPCP	0.90 JPCP	0.95 JPCP		0.95 JPCP	0.95 JPCP	1.00 JPCP	
	0.35 LCB	0.25 HMA-A	0.70 AB		0.35 LCB	0.25 HMA-A	0.70 AB	
11.5 to 12	0.95 JPCP	0.95 JPCP			1.05 JPCP	1.05 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
12.5 to 13	1.00 JPCP	1.05 JPCP			1.10 JPCP	1.15 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
13.5 to 14	1.05 JPCP	1.10 JPCP			1.15 JPCP	1.20 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
14.5 to 15	1.10 JPCP	1.15 JPCP			1.20 JPCP	1.25 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
15.5 to 16	1.15 JPCP	1.20 JPCP			1.25 JPCP	1.30 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
16.5 to 17	1.20 JPCP	1.25 JPCP			1.30 JPCP	1.35 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
> 17	1.25 JPCP	1.25 JPCP			1.35 JPCP	1.35 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		

NOTES:

- Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- Includes 0.15 ft sacrificial wearing course for future grinding of JPCP.
- Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

ATPB = Asphalt Treated Permeable Base

CRCP = Continuously Reinforced Concrete Pavement

AB = Class 2 Aggregate Base

LCB = Lean Concrete Base

TI = Traffic Index

HMA-A = Hot Mix Asphalt (Type A)

Table 623.1M
Rigid Pavement Catalog
(High Mountain/High Desert, Type II Subgrade Soil) ^{(1), (2), (3), (4), (5)}

TI	Rigid Pavement Structural Depth							
	With Lateral Support (ft)				Without Lateral Support (ft)			
< 9	0.80 JPCP	0.85 JPCP	0.85 JPCP	0.80 JPCP	0.85 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
9.5 to 10	0.85 JPCP	0.85 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP	0.90 JPCP	0.95 JPCP	0.90 JPCP
	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB	0.35 LCB	0.25 HMA-A	1.00 AB	0.35 ATPB
	0.50 AS	0.50 AS		0.80 AB	0.50 AS	0.50 AS		0.80 AB
10.5 to 11	0.90 JPCP	0.90 JPCP	0.95 JPCP		0.95 JPCP	0.95 JPCP	1.00 JPCP	
	0.35 LCB	0.25 HMA-A	1.30 AB		0.35 LCB	0.25 HMA-A	1.30 AB	
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
11.5 to 12	0.95 JPCP	0.95 JPCP			1.05 JPCP	1.05 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.60 AS	0.60 AS			0.60 AS	0.60 AS		
12.5 to 13	1.00 JPCP	1.05 JPCP			1.10 JPCP	1.15 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		
13.5 to 14	1.05 JPCP	1.10 JPCP			1.15 JPCP	1.20 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		
14.5 to 15	1.10 JPCP	1.15 JPCP			1.20 JPCP	1.25 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		
15.5 to 16	1.15 JPCP	1.20 JPCP			1.25 JPCP	1.30 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.23 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		
16.5 to 17	1.20 JPCP	1.25 JPCP			1.30 JPCP	1.35 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		
> 17	1.25 JPCP	1.25 JPCP			1.35 JPCP	1.35 JPCP		
	0.35 LCB	0.25 HMA-A			0.35 LCB	0.25 HMA-A		
	0.70 AS	0.70 AS			0.70 AS	0.70 AS		

NOTES:

- (1) Thicknesses shown for JPCP are for doweled pavement only. The thickness shown in these tables are not valid for nondoweled JPCP.
- (2) Includes 0.15 ft sacrificial wearing course for future grinding of JPCP.
- (3) Portland cement concrete may be substituted for LCB when justified for constructibility or traffic handling. If Portland cement concrete is used in lieu of LCB, it must be placed in a separate lift than JPCP and must not be bonded to the JPCP.
- (4) If ATPB is needed for TIs > 10.0 to perpetuate an existing treated permeable layer, place the ATPB between the surface layer (JPCP or CRCP) and the base layer. No deduction is made to the thickness of the base and subbase layers on account of the ATPB.
- (5) Place a Bond Breaker between JPCP and LCB in all cases

Legend:

JPCP = Jointed Plain Concrete Pavement

CRCP = Continuously Reinforced Concrete Pavement

LCB = Lean Concrete Base

HMA-A = Hot Mix Asphalt (Type A)

ATPB = Asphalt Treated Permeable Base

AB = Class 2 Aggregate Base

AS = Class 2 Aggregate Subbase

TI = Traffic Index

Topic 624 – Engineering Procedures for Pavement Preservation

624.1 Preventive Maintenance

Examples of rigid pavement preventive maintenance strategies include the following or combinations of the following:

- Seal random cracks.
- Joint seal, repair/replace existing joint seals.
- Spall repair.
- Grooving.
- Grinding to restore surface texture.
- Special surface treatments (such as methacrylate, polyester concrete, and others). These strategies are normally used on bridge decks but can be applied, in limited situations, to rigid pavements for repair of problem areas.

Rigid pavement preventive maintenance strategies are discussed further in the Maintenance Manual, Chapter B.

624.2 Capital Preventive Maintenance (CAPM)

CAPM strategies include the following or combinations of the following:

- (a) Slab replacement. The use of rapid strength concrete in the replacement of concrete slabs should be given consideration to minimize traffic impacts and open the facility to traffic in a minimal amount of time. Slab replacements may include replacing existing cement treated base or lean concrete base with rapid strength concrete. For further information (including information on rapid strength concrete) see the “Slab Replacement Guidelines” on the Department Pavement website.
- (b) Grinding to correct faulting.
- (c) Dowel bar retrofit. Guidelines for selecting and engineering dowel bar retrofit projects can be found on the Department Pavement website.

The roadway rehabilitation requirements for overlays (see Index 625.1(2)) and preparation of existing pavement surface (Index 625.1(3)) apply to CAPM projects. Additional details and information regarding CAPM policies and strategies can be found in Design Information Bulletin 81 “Capital Preventive Maintenance Guidelines” as well as the “Rigid Pavement CAPM and Rehabilitation Guidelines for Designers.” Both can be found on the Department Pavement website.

Topic 625 - Engineering Procedures for Pavement and Roadway Rehabilitation

625.1 Rigid Pavement Rehabilitation Strategies

(1) *Strategies.* An overview of rigid pavement strategies for roadway rehabilitation is discussed in the “Rigid Pavement CAPM and Rehabilitation Guidelines for Designers,” which can be found on the Department Pavement website. Some rehabilitation strategies discussed in the guide include the following or combinations of the following:

- (a) Lane replacement. Lane replacements are engineered using the catalogs found in Index 623.1. Attention should be given to maintaining existing drainage patterns underneath the surface layer, (see Chapter 650 for further guidance). For further information see “Design Tools for Slab and Lane Replacements,” on the Department Pavement website.
- (b) Unbonded rigid overlay with flexible interlayer. To determine the thickness of the rigid layer, use the rigid layer thicknesses for new pavement found in Index 623.1. Include a 0.10 foot minimum flexible interlayer between the existing pavement and rigid overlay. The interlayer may need to be thicker if it is used temporarily for traffic handling.
- (c) Crack, seat, and flexible overlay. The minimum standard thicknesses for a 20-year design life using this strategy are found in Table 625.1.

Table 625.1 is for a 20-year pavement design life. There are currently no standard crack, seat, and flexible overlay designs for pavement design lives greater than 20 years. For projects with longer than 20-year pavement design life, consider lane replacement, unbonded overlays, or consult Headquarters Office of Concrete Pavement and Pavement Foundations for possible experimental designs.

For crack, seat, and asphalt overlay projects, a nonstructural wearing course (such as an open graded friction course) may be placed in addition to (but not as a substitute for) the thickness found in Table 625.1. Once a rigid pavement has been cracked, seated, and overlaid with asphalt pavement it is considered to be a composite pavement and subsequent preservation and rehabilitation strategies are determined in accordance with the guidelines found in Chapter 640.

- (d) Flexible overlay (without crack and seat). If the existing rigid pavement (JPCP) will not be cracked and seated, for a 20-year design life, add an additional 0.10 foot HMA to the minimum standard thicknesses of HMA surface course layer given in Table 625.1. Since the maximum thickness for RHMA-G is 0.20 foot (see Index 631.3), no additional thickness is needed if RHMA-G is used for the overlay.
- (2) *Overlay Limits.* **On overlay projects, the entire traveled way and paved shoulder shall be overlaid.** Not only does this help provide a smoother finished surface, it also benefits bicyclists and pedestrians when they need to use the shoulder.
- (3) *Preparation of Existing Pavement.* Existing pavement distresses should be repaired before overlaying the pavement. Cracks wider than ¼ inch should be sealed; loose pavement removed and patched; spalls repaired; and broken slabs or punchouts replaced. Existing thermoplastic traffic striping and above grade pavement markers should be removed. This applies to both lanes and adjacent shoulders

(flexible and rigid). The Materials Report should include a reminder of these preparations. Crack sealants should be placed ¼ inch below grade to allow for expansion (i.e., recess fill) and to alleviate a potential bump if an overlay is placed. For information and criteria for slab replacements, see Chapter 2 of the Slab Replacement Guidelines on the Department Pavement website.

- (4) *Selection.* The selection of the appropriate strategy should be based upon life-cycle costs, load transfer efficiency of the joints, materials testing, ride quality, safety, maintainability, constructibility, visual inspection of pavement distress, and other factors listed in Chapter 610. The Materials Report should discuss any historical problems observed in the performance of rigid pavement constructed with aggregates found near the proposed project and subjected to similar physical and environmental conditions.

625.2 Mechanistic-Empirical Method

For information on Mechanistic-Empirical Design application and requirements, see Index 606.3.

Topic 626 - Other Considerations

626.1 Traveled Way

- (1) *Mainline.* No additional considerations.
- (2) *Ramps and Connectors.* If tied rigid shoulders or widened slabs are used on the mainline, then the ramp or connector gore area (including ramp traveled way adjacent to the gore area) should also be constructed with rigid pavement (see Figure 626.1). This will minimize deterioration of the joint between flexible and rigid pavement. When the ramp or connector traveled way is rigid pavement, utilize the same base and thickness for the gore area as that to be used under the ramp traveled way, especially when concrete shoulders are utilized on the mainline. Note that in order to optimize constructability, any concrete pavement structure used for mainline concrete shoulders should still be perpetuated through the gore area. If the base is Treated Permeable Base (TPB) under the ramp's

Table 625.1**Minimum Standard Thicknesses for Crack, Seat, and Flexible Overlay⁽¹⁾**

TI <12.0	0.35' HMA GPI or SAMI-R 0.10' HMA (LC)	0.35' HMA SAMI-F or SAMI-R 0.10' HMA (LC)	0.20' RHMA-G SAMI-R 0.10' HMA (LC)
TI ≥12.0	0.40' HMA GPI or SAMI-R 0.15' HMA (LC)	0.20' RHMA-G SAMI-R 0.15' HMA (LC)	0.20' RHMA-G 0.15' HMA SAMI-F or SAMI-R 0.10' HMA (LC)

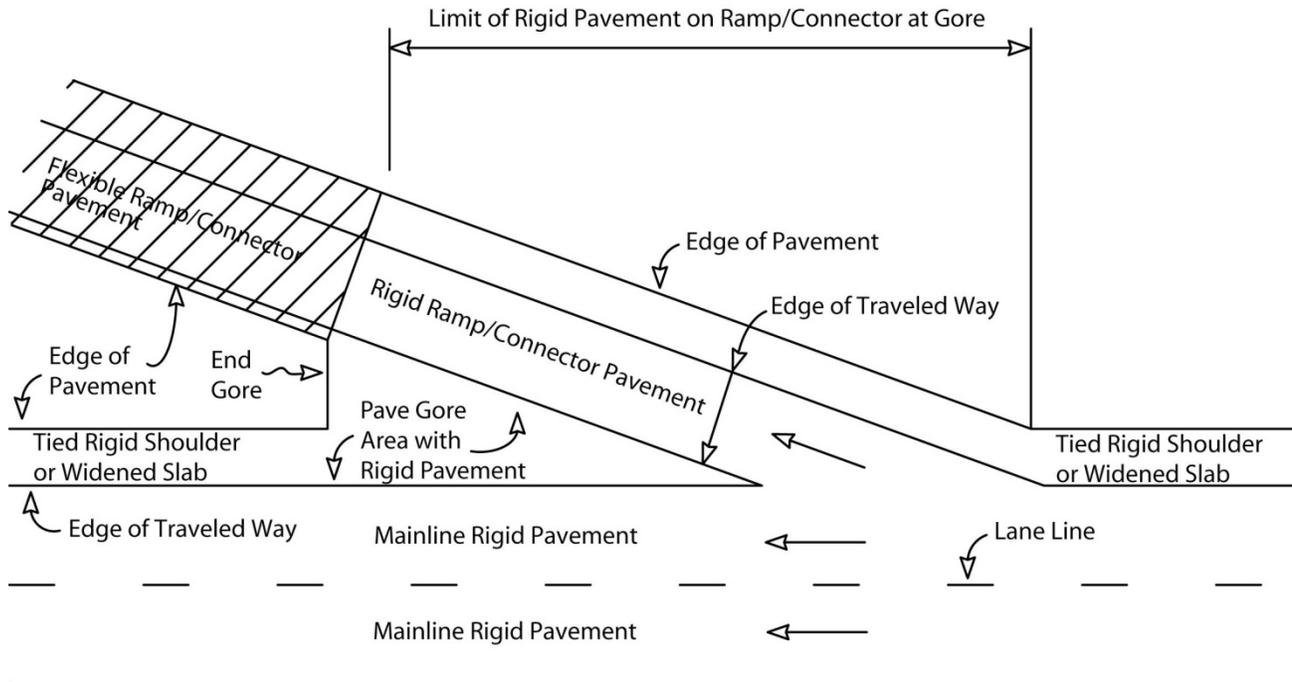
NOTE:

(1) If the existing rigid pavement is not cracked and seated, add minimum of 0.10 foot HMA above the SAMI layer.

Legend:

HMA = Hot Mix Asphalt
HMA (LC) = Hot Mix Asphalt Leveling Course
RHMA-G = Rubberized Hot Mix Asphalt (Gap Graded)
GPI = Geosynthetic Pavement Interlayer
SAMI-R = Stress Absorbing Membrane Interlayer (Rubberized)

Figure 626.1
Rigid Pavement at Ramp or Connector Gore Area



- Notes: 1) Not all details shown
2) Off ramp shown. Same conditons apply for on ramps.

traveled way and shoulder, TPB should still be utilized in the ramp gore areas as well.

- (3) *Ramp Termini.* Rigid pavement is sometimes placed at ramp termini instead of flexible pavement where there is projected heavy truck traffic (as defined in Index 613.5(1)(c)) to preclude pavement failure such as rutting or shoving from vehicular braking, turning movements, and oil dripping from vehicles. Once a design TI is selected for the ramp in accordance with Index 613.5, follow the requirements in Index 623.1 to engineer the rigid pavement structure for the ramp termini. The length of rigid pavement to be placed at the termini will depend on the geometric alignment of the ramp, ramp grades, and the length of queues of stopped traffic. The rigid pavement should extend to the first set of signal loops on signalized intersections. A length of 150 feet should be considered the minimum on unsignalized intersections. Special care should be taken to assure skid resistance in conformance with current standard specifications in the braking area, especially where oil drippage is concentrated. End anchors or transitions should be used at flexible/rigid pavement joints. The Department Pavement website has additional information and training for engineering pavement for intersections and rigid ramp termini.

626.2 Shoulder

The types of shoulders that are used for rigid pavements are shown in Figure 626.2A and can be categorized into the following three types:

- (1) *Tied Rigid Shoulders.* These are shoulders that are built with rigid pavement that are tied to the adjacent lane with tie bars. These shoulders provide lateral support to the adjacent lane, which improves the long-term performance of the adjacent lane, reducing the need for maintenance or repair of the lane. To obtain the maximum benefit, these shoulders should be built monolithically with the adjacent lane (i.e., no contact joints). This will create aggregate interlock between the lane and shoulder, which provides increased lateral support. In order to build the lane and shoulder integrally, the shoulder cross slope

needs to match the lane cross slope which may require a design exception (see Index 302.2 for further discussion).

The pavement structure for the tied rigid shoulder should match the pavement structure of the adjacent traffic lane. Special delineation of concrete shoulders may be required to deter the use of the shoulder as a traveled lane. District Traffic Operations should be consulted to determine the potential need for anything more than the standard edge stripe.

Tied rigid shoulders are the most adaptable to future widening and conversion to a lane. They should be the preferred shoulder type when future widening is planned within the design life of the pavement or where the shoulder will be used temporarily as a truck or bus lane. Where the shoulder is expected to be converted into a traffic lane in the future, the shoulder should be built to the same geometric and pavement standards as the lane. Additionally, the shoulder width should match the width of the future lane.

- (2) *Widened Slab.* Widened slabs involve constructing the concrete panel for the lane adjacent to the shoulder 14 feet wide in lieu of the prescribed lane width. The additional width becomes part of the shoulder width and provides lateral support to the adjacent lane. Widened slabs provide as good or better lateral support than tied rigid shoulders at a lower initial cost provided that trucks and buses are kept at least 2 feet from the edge of the slab. A rumble strip or a raised pavement marking next to the pavement edge line of widened concrete slabs helps discourage trucks and buses from driving on the outside 2 feet of the slab. The use of rumble strips or raised markings requires approval from District Traffic Operations.

Widened slabs are most useful in areas where lateral support is desired but future widening is not anticipated or where there is a need to have a different cross slope on the shoulder than that of the adjacent lane.

- (3) *Untied Shoulders.* Untied shoulders are flexible shoulders that are not built with a

widened slab or rigid shoulders that are not tied to the adjacent lane and not built adjacent to a widened slab. These shoulders do not provide lateral support to the adjacent lane. Although non-supported shoulders may have lower initial costs, they do not perform as well as tied rigid shoulders or widened slabs, which can lead to higher maintenance costs, user delays, and life cycle costs.

(4) *Selection Criteria.* It is preferred that shoulders be constructed of the same material as the traveled way pavement (in order to facilitate construction, improve pavement performance, and reduce maintenance cost). However, shoulders adjacent to rigid pavement traffic lanes can be either rigid or flexible with the following conditions:

(a) **Tied rigid shoulders shall be used for:**

- **Rigid pavements constructed in the High Mountain and High Desert climate regions (see climate map in Topic 615).**
- **Paved buffers between rigid High-Occupancy Vehicle (HOV) lanes and rigid mixed flow lanes. Same for High-Occupancy Toll (HOT) lanes.**
- **Rigid ramps to and from truck inspection stations.**

(b) **Either tied rigid shoulders or widened slabs shall be used for:**

- **Continuously reinforced concrete pavement.**
- **Horizontal radii 300 feet or less.**
- **Truck and bus only lanes.**

Where tied rigid shoulders or widened slabs are used, they shall continue through ramp and gore areas (see Figure 626.2B).

Because heavy trucks cause deterioration by repeated heavy loading on the outside edge of pavement, at the corners, and the midpoint of the slab, widened slabs or tied rigid shoulders should be used for heavy truck routes with a TI greater than or equal to 14.0.

In those instances where flexible shoulders are used with rigid pavement, the minimum flexible shoulder thickness should be determined in accordance with Topic 633.

These conditions apply to all rigid pavement projects including new construction, reconstruction, widening, adjacent lane replacements, and shoulder replacements. Typically existing flexible shoulders next to rigid pavement are not replaced for rehabilitation projects that involve only grinding, dowel bar retrofits, and individual slab replacements. Consideration should be given to replacing flexible shoulders with tied rigid shoulders or widened slabs when the adjacent lane is being replaced or overlaid with a rigid pavement. The District determines when an existing flexible shoulder is replaced with a rigid shoulder or widened slab.

The shoulder pavement structure selected must meet or exceed the pavement design life standards in Topic 612. In selecting whether to construct rigid or flexible shoulders the following factors should be considered:

- Life-cycle cost of the shoulder.
- Ability and safety of maintenance crews to maintain the shoulder. In confined areas, such as in front of retaining walls or narrow shoulders, and on high volume roadways (AADT > 150,000) consideration should be given to engineering a shoulder that requires the least amount of maintenance, even if it is more expensive to construct.
- Future plans to widen the facility or convert the shoulder to a traffic lane.
- Width of shoulder. When shoulder widths are less than 5 feet, tied rigid shoulders are preferable to a widened rigid slab and narrow flexible shoulder, less than 3 feet, for both constructibility and maintainability.
- For projects where the tracking width lines are shown to encroach onto paved shoulders or any portion of the gutter pan, tied rigid shoulders and the gutter pan

structure must be engineered to sustain the weight of the design vehicle. See Topic 404 for design vehicle guidance.

See Index 1003.5(1)) for surface quality guidance for highways open to bicyclists.

626.3 Intersections

Standard joint spacing patterns found in the Standard Plans do not apply to intersections. Special paving details for intersections need to be included in the project plans. Special consideration needs to be given to the following features when engineering a rigid pavement intersection:

- Intersection limits.
- Joint types and joint spacing.
- Joint patterns.
- Slab dimensions.
- Pavement joints at utilities.
- Dowel bar and tie bar placement.

Additional information and training is available on the Department Pavement website.

626.4 Roadside Facilities

(1) *Safety Roadside Rest Areas and Vista Points.* If rigid pavement is selected for some site-specific reason(s), the pavement structures used should be sufficient to handle projected loads at most roadside facilities. To select the pavement structure, determine the Traffic Index either from traffic studies and projections developed for the project or the values found in Table 613.5B, whichever is greater. Then select the appropriate pavement structure from the catalog in Index 623.1.

Joint spacing patterns found in the Standard Plans do not apply to parking areas. Joint patterns should be engineered as square as possible. Relative slab dimensions should be approximately 1:1 to 1:1.25, transverse-to-longitudinal. Transverse and longitudinal joints should be perpendicular to each other. Joints are doweled in one direction and tied in the other in accordance with Index 622.4. Special attention should be given to joint patterns around utility covers and manholes.

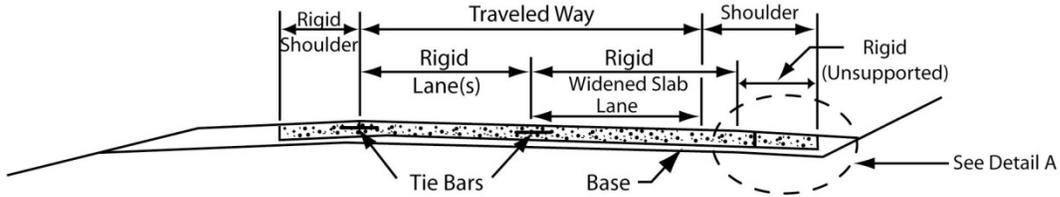
Use guidelines for intersections in Index 626.3 for further information.

- (2) *Park and Ride Facilities.* Flexible pavement should be used for park and ride facilities. If transit buses access the park and ride facility, use the procedures for bus pads in this Index for engineering bus access.
- (3) *Bus Pads.* Bus pads are subjected to similar stresses as intersections; however, it is not practical to engineer rigid bus pads according to the Traffic Index, or according to bus counts. The minimum pavement structure for bus pads should be 0.85 foot JPCP with dowel bars at transverse joints on top of 0.5 foot lean concrete base or Type A hot mix asphalt (0.75 foot CRCP may be substituted for 0.85 foot JPCP). For Type II soil as described in Table 623.1A, include 0.5 foot of aggregate subbase. Type III soil should be treated in accordance with Index 614.4. Where local standards are more conservative than the pavement structures mentioned above, local standards should govern.

Relative slab dimensions for bus pads should be approximately 1:1 to 1:1.25, transverse-to-longitudinal. The width of the bus pad should be no less than the width of the bus plus 4 feet. If the bus pad extends into the traveled way, the rigid bus pad should extend for the full width of the lane occupied by buses. The minimum length of the bus pad should be 1.5 times the length of the bus(es) that will use the pad at any given time. This will provide some leeway for variations in where the bus stops. Additional length of rigid pavement should be considered for approaches and departures from the bus pad since these locations may be subjected to the same stresses from buses as the pad. A 115-foot length of bus pad (which is approximately 250 percent to 300 percent times the length of typical 40-foot buses) should provide sufficient length for bus approach and departure. The decision whether to use rigid pavement for bus approach and departure to/from bus pads is the responsibility of the District.

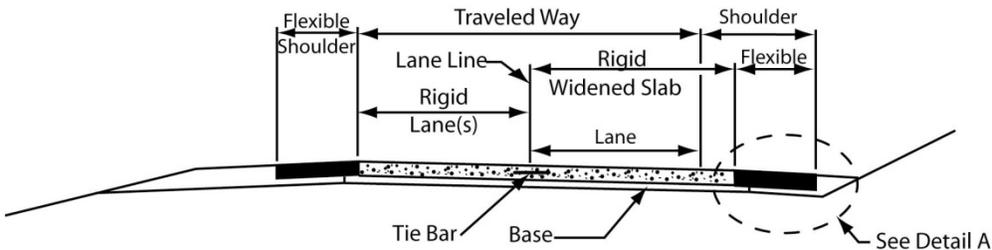
An end anchor may improve long-term performance at the flexible-to-rigid pavement transition. Doweled transverse joints should

Figure 626.2A
Rigid Pavement and Shoulder Details



RIGID SHOULDERS

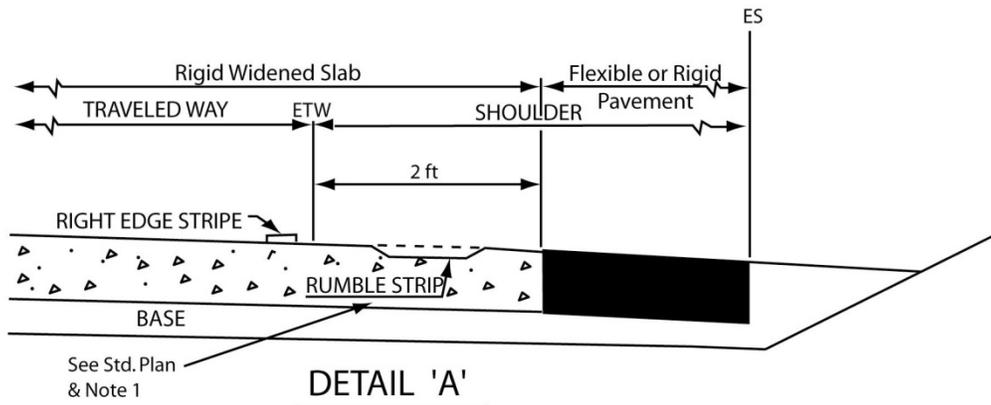
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FLEXIBLE SHOULDERS

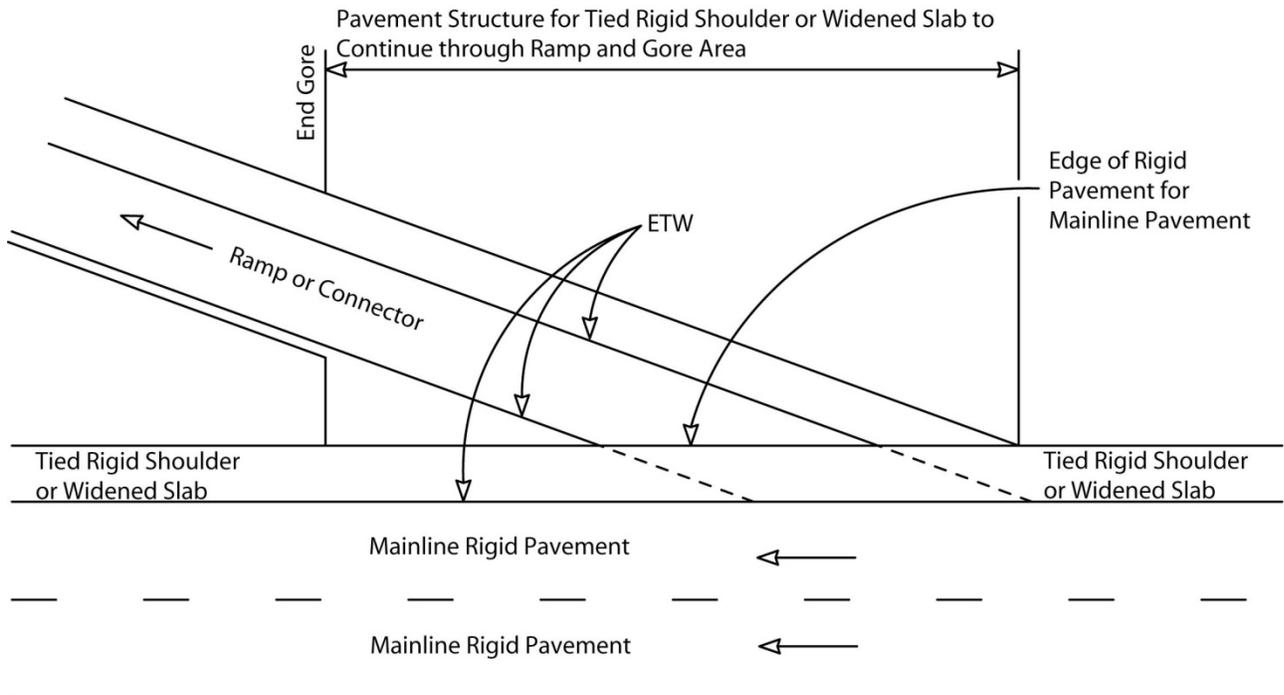
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NOTE: These illustrations are only to show nomenclature and are not to be used for geometric cross section details.



- NOTES: 1. Use of Rumble Strips is determined in consultation with District Traffic Operations.
 2. Right side widened slab is shown. Left side widened slab is similar.

Figure 626.2B
Rigid Shoulders Through Ramp and Gore Areas



- Notes: 1) Not all details shown
 2) Off ramp shown. Same conditions apply for on ramps.

be perpendicular to the longitudinal joint at maximum 15 feet spacing, but consider skewing (at 1:6 typical) entrance/exit transverse flexible-to-rigid transitions, note that since acute corners can fail prematurely, acute corners should be rounded (see Figure 626.4). Special care should be taken to assure skid resistance in conformance with current Standard Specifications in the braking area, especially where oil drippage is concentrated.

Figure 626.4
Rigid Bus Pad

Doweled Transverse Weakened Plane
Joint Perpendicular to the Longitudinal
Joint (15 ft max spacing), typical

