

DEPARTMENT OF TRANSPORTATION
 DIVISION OF ENGINEERING SERVICES
 MATERIALS ENGINEERING AND TESTING SERVICES
 OFFICE OF STRUCTURAL MATERIALS
 QUALITY ASSESSMENT AND MANAGEMENT BRANCH
 5900 FOLSOM BOULEVARD
 SACRAMENTO, CA 95819-4612
 PHONE (916) 227-7266
 FAX (916) 227-7117



*Serious drought.
 Help save water!*

The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Structural Precast Concrete			
Fabricator	Products	Exemption	Expiration*
Clark Pacific, Woodland, CA	Section 51 Wall Panel	In-house Welding Excluded	9/2012
Confab, Lathrop, CA	Section 51, Concrete Structures	In-house Welding Excluded	6/2018
Confab, Shafter, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2018
Coreslab Structures (L.A.) Inc., Perris, CA	Section 51, Concrete Structures	In-house Welding Excluded	8/2017
Forterra Pipe & Precast, Sacramento, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	5/2017
Hanson Pipe & Precast, Florin, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2013
Hanson Pipe & Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2013
Harper Precast, Salt Lake City, UT	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2017
Jensen Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2019
Jensen Precast, Fontana, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	7/2017

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Questions regarding these Department Audits can be directed to:

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Updated: 10/18/2016-DP

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Kie-Con, Antioch, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	6/2018
KriStar, Windsor, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2014
Mid-State Precast L.P., Corcoran, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2015
Oldcastle Precast, Fontana, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	11/2018
Oldcastle Precast, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2017
Oldcastle Precast, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2017
Oldcastle Precast, Stockton, CA	Section 51, Concrete Structures	In-house Welding Excluded	4/2017
Oldcastle Precast, Perris, CA	Section 49, Piling Section 50, Prestressing Section 51, Concrete Structures	In-house Welding Excluded	10/2019
Pomeroy Corporation, South Perris, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	4/2013

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Precon Products, Simi Valley, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	7/2017
ProCast Products, Inc, Highland, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2018
Rialto Concrete Products, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	2/2015
Structure Cast, Bakersfield, CA	Section 51, Concrete Structures	In-house Welding Excluded	10/2017
Surecast West, Redlands, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2017
Thompson Pipegroup, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	11/2018
Universal Precast Concrete, Inc., Redding, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2018
US Concrete Precast Group, Lathrop, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2014
US Concrete Precast Group, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2014
US Concrete Precast Group, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	1/2014

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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Welded Steel for Overhead Sign Structures		
Fabricator	AISC Quality Certification Program*	Expiration **
JV Driver Fabricators, Inc., Phoenix, AZ (Formerly Arizona Structure Technologies, Inc.)	Yes – STD, SBR, MBR	11/2014
Metal Works, Oroville, CA	Yes – SBR	6/2017
Stinger Welding, Inc., Coolidge, AZ	Yes – STD, ABR (Major)	6/2015
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Euless, TX	Yes – SBR	5/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	6/2017
Valmont Industries, Valley, NE	Yes – STD, SBR	6/2015

*Per Caltrans Standards Special Provisions, manufacturing plants certified under the applicable AISC Quality Certification Program can provide its own QC inspection or NDT.

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Legend:

SBR = Simple Bridge
 IBR = Intermediate Bridge
 ABR = Advanced Bridge
 STD = Standard for Steel Building Structures
 MBR = Major Steel Bridge

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Steel Standards and Poles		
Fabricator	AISC Quality Certification Program*	Expiration **
Ameron – Pole Products Div, Tulsa, OK	Yes – STD	7/2017
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Eules, TX	Yes – SBR	5/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	6/2017
Union Metal Corp, Canton, OH	Yes – STD, SBR	11/2018
Valmont Industries, Valley, NE	Yes – STD, SBR	6/2017

*Per Caltrans Standards Special Provisions, manufacturing plants certified under the applicable AISC Quality Certification Program can provide its own QC inspection.

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The following Fabricators have successfully completed the Department's Facility Audit for the materials listed below. Only these producers are authorized to provide steel pipe piling for Caltrans projects as specified in the contract Special Provisions.

Steel Pipe Piling		
Fabricator	Class	Expiration*
Atlas Tube, Chicago, IL	R**	12/2017
Eaton Metal Products Co., Salt Lake City, UT	R	11/2012
Independence Tube Corp, Decatur, AL	R	08/2017
Jindal (Formerly PSL), Bay St. Louis, MS	N, R	05/2017
JSW Steel (USA) Inc., Baytown, TX	N ^a , R ^b	07/2017
Northwest Pipe, Adelanto, CA	N, R	11/2018
Paragon Industries, Inc., Sapulpa, OK	N ^a , R**	02/2019
Skyline Steel, Iuka, MS	N, R	08/2018
Skyline Steel, Newton, IL	N, R	06/2014
Skyline Steel, Longview, WA	N, R	10/2018
Stupp Corporation, Baton Rouge, LA	N ^a , R	07/2014
T Bailey Inc., Anacortes, WA	N, R	11/2017
Trinity Products, St. Charles, MO	N, R	08/2017
United Spiral Pipe, LLC, Pittsburg, CA	N, R	12/2014
Universal Industrial Sales, Lindon, UT	N, R	6/2017
XKT Engineering, Inc. Mare Island, CA	N, R	09/2018

Contact the Fabricator to determine the range of pipe sizes they are able to produce.

Note: This table does not include Prequalified Steel Pipe Piling that has been witnessed by the Engineer or a Representative of the Engineer.

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^a Class N Facility Audit limited to API Specification 5L

^b Class R Facility Audit limited to API Specification 5L

** Splice weld (butt welded seams subsequently formed) shall be omitted

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